

Work Order ID 132096-210
Friday, April 24, 2015 11:41:13 AM

132096

ASAP

Item ID: D206-628-023RLC Accept *N9000040100* Setup Start *NST1*

Revision ID: Stop *NS2*

Item Name: Heli-Access-Step™ LH - High Gear, Float Compatible 206L/L1/L3/L4

Start Date: 4/24/2015 Start Qty: 4.00 *4*

Cust Item ID:

Required Date: 4/24/2015 Req'd Qty: 4.00 *4*

Customer:

Reference:

Approvals: Process Plan: MJS Date: 15-04-24 Tooling: Date: Run Start *NR1*
QC: Date: SPC (Y/N): Date: Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN D206-628	REV G								
100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy blue file and type labels as per PPP D206-628-023 CHG 003								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

Cancelled
parts returned to
gtr

16-06-14

APR 27 2015

MJS 15-04-28
(4)

Work Order ID 132096

Friday, April 24, 2015 11:41:13 AM

132096

ASAP

Item ID: D206-628-023RLC

Revision ID:

SPLIT

Accept

N900040100

Setup Start

*NS

Item Name: Heli Access Step™ LH High Gear, Float Compatible 206L/L1/L3/L4

Stop *NS

Start Date: 4/24/2015 Start Qty: 4.00

4

Cust Item ID:

Required Date: 4/24/2015 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals:

Process Plan:

MCS

Date: 15-04-24 Tooling:

Date:

Run Start

*NR

QC:

Date: SPC (Y/N):

Date:

Stop

*NR

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

In
St

Draw Nbr

Revision Nbr

IIN D206-628

REV G

100

Document Control

0.00

100

DC

DOCUMENT CONTROL

Memo

0.00

Doc.Control -USB or Paperwork

Photocopy blue file and type labels as per PPP D206-628-023 CHG 003

JUN 3

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

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120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

Work Order ID 132096

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Page 2

Item ID: D206-628-023RLC**Accept*****N900040100*****Setup Start*****NS1*****Revision ID:****Item Name:** Hell=Access-Step™ LIT - High Gear, Float Compatible 206L/L1/L3/L4**Stop*****NS2*****Start Date:** 4/24/2015 **Start Qty:** 4.00***4*****Cust Item ID:****Required Date:** 4/24/2015 **Req'd Qty:** 4.00***4*****Customer:****Reference:****Approvals:****Process Plan:****Date:****Tooling:****Date:****Run****Start*****NR1*****QC:****Date:****SPC (Y/N):****Date:****Stop*****NR2*****Sequence ID/
Work Center ID****Operation
Description****Set Up/
Run Hours****Tool ID****Tool #****Plan
Code****Accept
Qty****Reject
Qty****Reject
Number****Insp.
Stamp**

130

0.00

130

Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPPD206-628-023

Location: _____

PPP Rev: _____

140

0.00

140

QC

QC21- Final Inspection - Work Order Release

Memo

0.00

Quality Control

Handwritten signature and date:
16.06.14

Picklist Print

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Page 1

Work Order ID: 132096

132096

Parent Item: D206-628-023RLC

D206-628-023RLC

Parent Item Name: Heli-Access-Step™ LH - High Gear, Float Compatible 206L/L1/L3/L4

Start Date: 4/24/2015

Required Date: 4/24/2015

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP REV:A 14.09.23 NEW ISSUE LL VERF:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN4C14A		Purchased	No			120	Each	113.0000	4	16			

AN4C14A

Bolt

DAS
02
9-89

Location

Loc Qty

Loc Code

FG
118706
123021

25
20
5

ST312A

50

131677

50

ST344

38

m130716

13

m131452

25

DAS
27
9-89

DAS
26
9-89

AN4C15A

Purchased

No

120

Each

77.0000

8

32

AN4C15A

Bolt

DAS
02
9-89

Location

Loc Qty

Loc Code

FG
120360

10
10

ST343

67

M130716

50

M131377

17

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DAS
26
9-89

Picklist Print

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Page 2

Work Order ID: 132096

132096

Parent Item: D206-628-023RLC

D206-628-023RLC

Parent Item Name: Heli-Access-Step™ LH - High Gear, Float Compatible 206L/L1/L3/L4

Start Date: 4/24/2015

Required Date: 4/24/2015

Start Qty: 4.00

Required Qty: 4.00

D2731-7

Manufactured No

120

Each

60.0000

4

16

D2731-7

Mounting Lug

DAS
02
9-89

**

DAS
27
9-93

Location

Loc Qty

Loc Code

ST520

36

116802

36

ST532A

24

129255

24

Manufactured No

120

f

629.5000

2

8

D2732

D2732

Rubber Cushion (\$per foot)

DAS
02
9-89

**

DAS
27
9-93

Location

Loc Qty

Loc Code

ST412

420.5

117118

420.5

ST639

209

117118

209

(D2732-030) Cut (8) at 3.00"

D2842-041

Manufactured No

120

Each

0.0000

1

4

D2842-041

Step Assembly, 206 Float

D3394-043

Manufactured No

120

Each

9.0000

4

16

D3394-043

Lug

DAS
02
9-89

**

APR 27 2015

Location

Loc Qty

Loc Code

ST528

9

114220

9

B132774

12x B132499

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Shop Packet Print

DAS
27
9-89
Page 2

Picklist Print

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Page 3

Work Order ID: 132096

132096

Parent Item: D206-628-023RLC

D206-628-023RLC

Parent Item Name: Heli-Access-Step™ L11 - High Gear, Float Compatible 206L/L1/L3/L4

Start Date: 4/24/2015

Required Date: 4/24/2015

Start Qty: 4.00

Required Qty: 4.00

MS21043-4

Purchased No

120 Each 1,079.000 12 48

MS21043-4

Nut

DAS

DAS

27

26

9-89

DAS

02

9-89

Location

Loc Qty

Loc Code

FG 40

104603 40

GA 367

m128798 367

ST304 672

m128818 34

m131697 638

48

NAS1149C0432R

Purchased No

120 Each 3,543.000 24 96

NAS1149C0432R

WASHER

DAS

DAS

27

26

9-89

DAS

02

9-89

Location

Loc Qty

Loc Code

GA 2206

m125807 476

m131467 1730

ST271 1337

m131452 1337

96

NAS1515H3

Purchased No

120 Each 555.0000 3 12

NAS1515H3

Washer

DAS

DAS

27

26

9-89

DAS

02

9-89

Location

Loc Qty

Loc Code

FG 10

123301 10

GA 44

m129521 44

ST266 501

m128635 13

m131697 488

12

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260

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Shop Packet Print

Page 3

Picklist Print

Page 4

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Work Order ID: 132096

132096

Parent Item: D206-628-023RLC

D206-628-023RLC

Parent Item Name: Heli-Access-Step™ LH - High Gear, Float Compatible 206L/L1/L3/L4

Start Date: 4/24/2015

Required Date: 4/24/2015

Start Qty: 4.00

Required Qty: 4.00

NAS1515H4L

Purchased

No

120

Each

337.0000

21

84

***NAS1515H4I ***

Washer

DAS

27

9-89

DAS

26

9-89

DAS

02

9-89

260

Location

Loc Qty

Loc Code

FG

2

103691

2

ST260a

335

m131026

96

m131624

8

m131697

231

APR 27 2015

13

71

5.2 D206-628-013/-014/-023/-024/-033/-033 FLOAT COMPATIBLE DART HELI-
ACCESS-STEPS™ PARTS LIST

Qty -013	Qty -014	Qty -023	Qty -024	Qty -033	Qty -034	Part Number	Description
X						D206-628-013	206 A/B FLOAT STEP INST. LH
	X					D206-628-014	206 A/B FLOAT STEP INST. RH
		X				D206-628-023	206 L/L1/L3/L4 FLOAT STEP INST. LH
			X			D206-628-024	206 L/L1/L3/L4 FLOAT STEP INST. RH
				X		D206-628-033	407 FLOAT STEP INST. LH
					X	D206-628-034	407 FLOAT STEP INST. RH
				4	4	D2731-3	MOUNTING LUG
4	4	4	4			D2731-7	MOUNTING LUG
8	8	8	8	8	8	D2732-030	RUBBER CUSHION
1						D2841-041	FLOAT STEP ASSEMBLY LH
	1					D2841-042	FLOAT STEP ASSEMBLY RH
		1		1		D2842-041	FLOAT STEP ASSEMBLY LH
			1		1	D2842-042	FLOAT STEP ASSEMBLY RH
		2	2	2	2	D2844-1	ARM
		1	1	1	1	D2844-3	ARM
2	2					D2845	ARM
				4	4	D3394-041	MOUNTING LUG
				4	4	*D3394-1	*LUG
4	4			8	8	*MS35489-93	*GROMMET
4	4	4	4			D3394-043	MOUNTING LUG
4	4	4	4			*D3394-3	*LUG
8	8	8	8			*MS35489-93	*GROMMET
1	1					D4064-041	MOUNTING LUG
1	1					*D4064-1	*LUG
2	2					*MS35489-93	*GROMMET
2	2	3	3	3	3	AN3C4A	BOLT
4	4					AN4C13A	BOLT
4	4	4	4	8	8	AN4C14A	BOLT
4	4	8	8	4	4	AN4C15A	BOLT
2	2	3	3	3	3	NAS1149C0363R	WASHER (OR AN960C10)
16	16					NAS1149C0463R	WASHER (OR AN960C416)
8	8	24	24	24	24	NAS1149C0432R	WASHER (OR AN960C416L)
24	24	24	24	24	24	NAS1515H4L	WASHER
12	12	12	12	12	12	MS21043-4	NUT
2	2	3	3	3	3	NAS1515H3	WASHER

*DENOTES THAT PART IS INCLUDED IN ASSEMBLY ABOVE

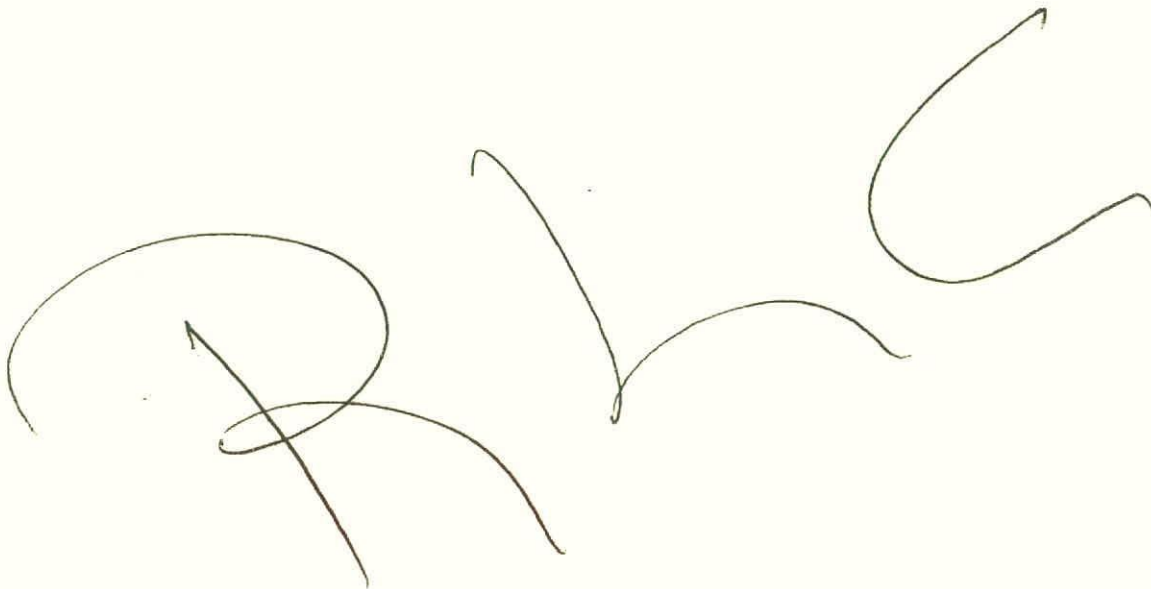
5.3 QUICK RELEASE PIP PIN KIT

Qty -011	Part Number	Description
X	DSI9235-011	QUICK RELEASE PIP PIN KIT
4	BLRS-020	QUICK RELEASE PIN

DAS
02
9-89

REFERENCE ONLY

D206-628-023	D206-628-024	D206-628-033	D206-628-034	Part Number	Description
2	2	2	2	D2844-1	ARM
1	1	1	1	D2844-3	ARM
3	3	3	3	AN3C4A	BOLT
3	3	3	3	NAS1149C 0363R	WASHER (or AN960C10)
3	3	3	3	NAS1515H 4L	WASHER

A large, handwritten signature or scribble in black ink, consisting of several loops and a long horizontal stroke, positioned below the table.

